

## EUV metrology tools for position sensitive detection and broadband spectroscopy

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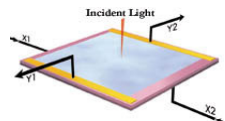
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### Position Sensitive Detector for EUV (PSD)

- Developed to monitor EUV beam or spot position and stability
- PSD consists of two contacts placed across active surface
- Surface functions as a homogenous resistance
- Position in the x direction is obtained by:

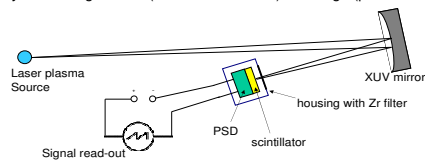


$$X = \frac{\text{sensor length}}{2} \left( \frac{X1 - X2}{X1 + X2} \right)$$

- 2D PSD enables simultaneous measurement of X and Y position
- additional use for measurement of light intensity

### Test geometry

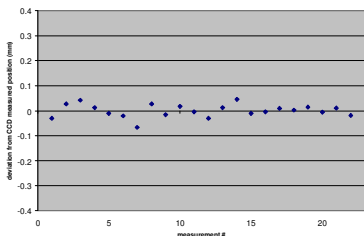
Set-up for monitoring EUV component of plasma emission  
Signal read-out by measuring current (continuous source) or charge (pulsed source)



- focusing multilayer mirror optimized for 13.5nm
- Zr filter, suppressing out-of-band radiation
- scintillator material, sensitive for EUV
- PSD (Position Sensitive Detector)

### EUV spot position sensing

Comparison of PSD test lay-out and pinhole CCD imaging system

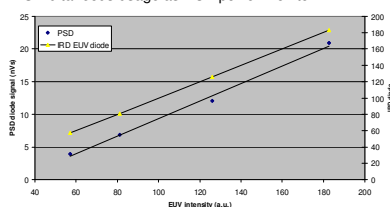


- Data shows difference between the position measured by CCD and PSD
- Inherent source jitter used to generate random position data

✓ Positional accuracy  $\leq 66\mu\text{m}$  over 4x4mm sensor size

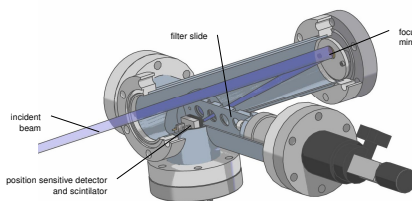
### EUV spot intensity measurement

Simultaneous usage as EUV power monitor



- PSD+YAG combination is linear within chosen range
- PSD shows off-set due to recombination effects

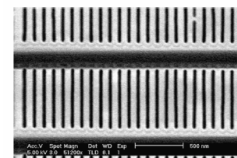
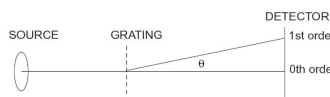
✓ Set-up shows that additional data on relative intensity can be obtained



- ✓ Compact design (same geometry as Flying Circus)
- ✓ Reduced cost compared to CCD
- ✓ Additional possibility to monitor relative source intensity

### EUV Transmission Grating Spectrometer (TGS)

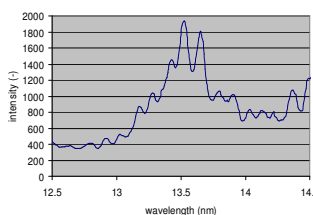
- Recording of both in-band EUV and out-of-band radiation (simultaneously)
- Components
  - transmission grating (100 nm and 1500 nm period)
  - filter slide and back-illuminated CCD detector
  - PTB-calibrated filters



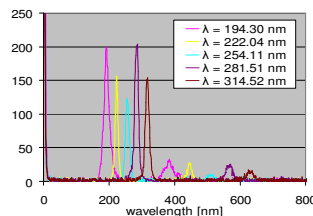
SEM Image of transmission grating, showing the slit structure and the support bars

- Experimental LPP calibration source (FOM)
  - Nd:YAG laser ~0.5J, solid Sn and Al target materials
- Spectra up to 35 nm wavelength
- Mode selection by changing distance between grating and detector

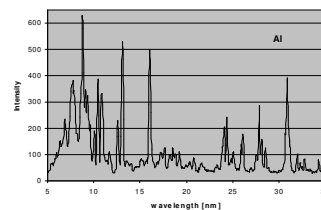
### EUV & UV/VIS Spectra



Detail of hi-res XUV (res. 0.1nm) spectrum (Xe)



UV/VIS calibration data of Sn plasma (FOM, LPP 0.5J)



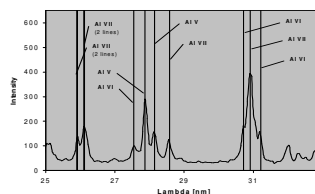
Detail of broad band XUV (res. 0.5nm) spectrum of Al plasma (FOM, LPP 0.5J)

- 5 spectra using 5 band pass filters
- Designed structure is optimized to suppress second and higher even orders

✓ EUV range: 0.1 nm resolution in high res mode, 0.5 nm in broad-band mode  
✓ Simultaneous recording of spectra from 120 nm to 900 nm at <5 nm resolution

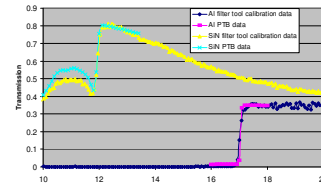
### Spectrometer Calibration

Example of calibrated line spectrum (Al)



Detail of broad band XUV spectrum of Al LPP plasma

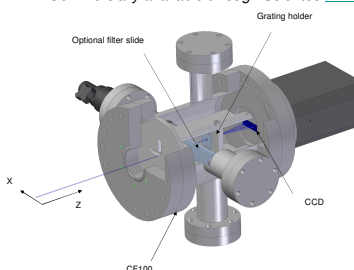
Wavelength calibration by using filters with pre-calibrated transmission characteristics



Calibration spectrum by using absorption edges of pre-calibrated thin filters.

### Compact transmission grating spectrometer

- Spin-off result of research FOM
- Commercially available through Scientec [www.scientec.nl](http://www.scientec.nl) (info@scientec.nl)



- ✓ Resolution down to 0.1 nm at 13nm
- ✓ Deliverable with gratings with period 100 nm to 250 nm (range 40 nm resp. 100 nm)
- ✓ Support bars from grating used to record broadband spectra up to the visible range
- Grating movement in X dir up to 18mm
- Grating to CCD distance can be set from 25 to 100 mm (from broad-band to hi-res mode)
- Optional filter slide for up to 4 filters
- Special versions engineered upon request

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